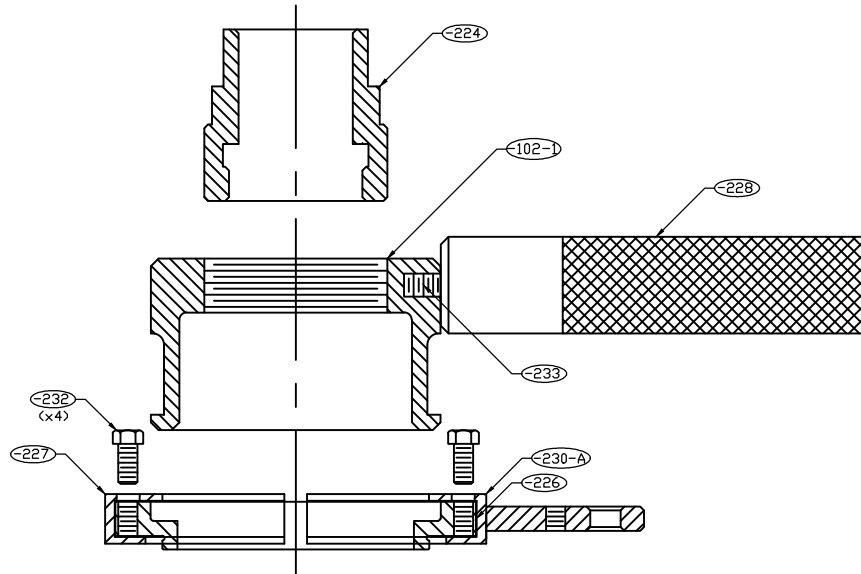


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-226 CHD HOLE SIZE WAS Ø.197 IS M5X.8 AND CORRECTED VIEWS. -226 CHD HOLE SIZE WAS Ø.197 IS M5X.8 AND CORRECTED VIEWS. -227 CORRESTED SECTION VIEW -230-A ADDED SECTION VIEW AND CORRECTED HID LINE	1/7/13	BIM	GE

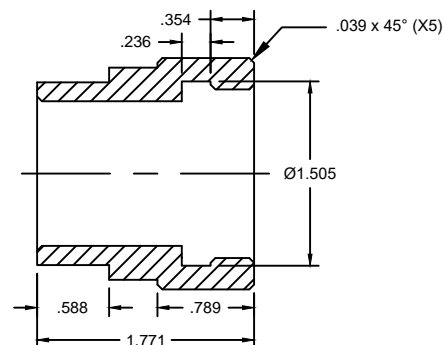
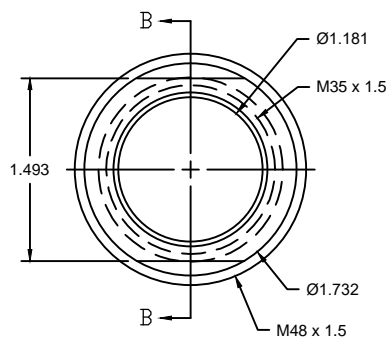


ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-102-1	1	HUB	1018	Ø3-1/8 x 2	4
			-224	1	NUT	1018	Ø2 x 2	2
			-226	1	CLAMP	1018	Ø4 x 5/8	2
			-227	1	CLAMP BOTTOM HALF	1018	Ø4 x 11-16 (MAKES BOTH PIECES -227 & -230B)	3
			-228	1	HANDLE	1018	Ø1 x 4-5/8	4
			-230A	1	WELDMENT			5
	1		-230B		CLAMP TOP HALF	1018	SEE -227	3
	1		-230C		HANDLE	1018	1/4 x 2 x 1-3/4	5
		B/O	-232	4	HEX HEAD CAP SCREW	STEEL	M5 x .8 x 10mm MCMaster-CARR #91280A222	1
		B/O	-233	1	STUD	ALL THREAD	M6 x 1 x 20mm	3
	ASSY -230-A							

RED BARN MACHINE	
TITLE T/R OUTPUT SEAL TOOL	
DWG NO. RBEL652G-3003-102	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	015 x 45° PR .015 R
.XX ± .01	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-23-10
SHEET 1 of 5	

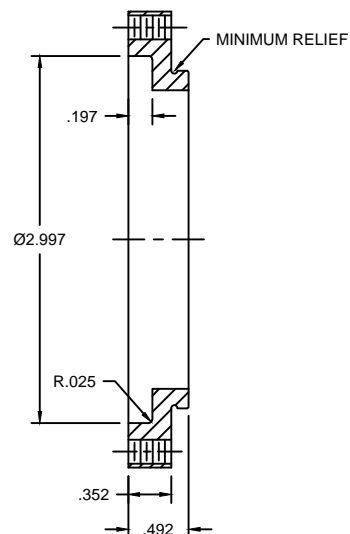
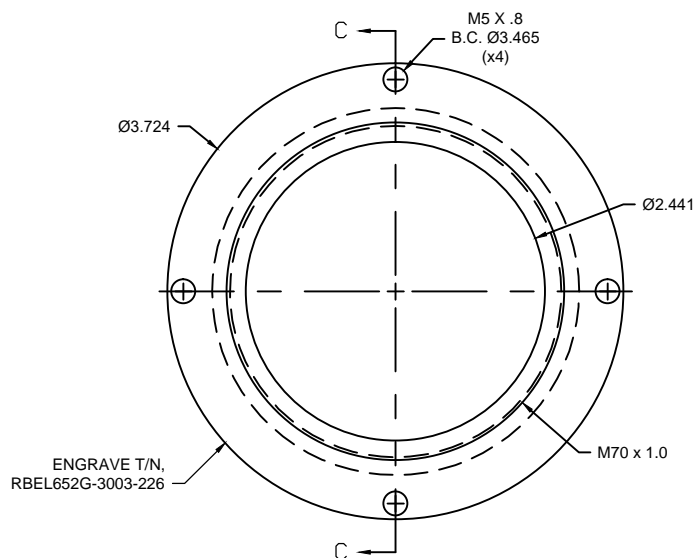
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-226 CHD HOLE SIZE WAS ϕ .197 IS M5X.8 AND CORRECTED VIEWS.	1/7/13	BIM	GE



SECTION B-B

224
NUT



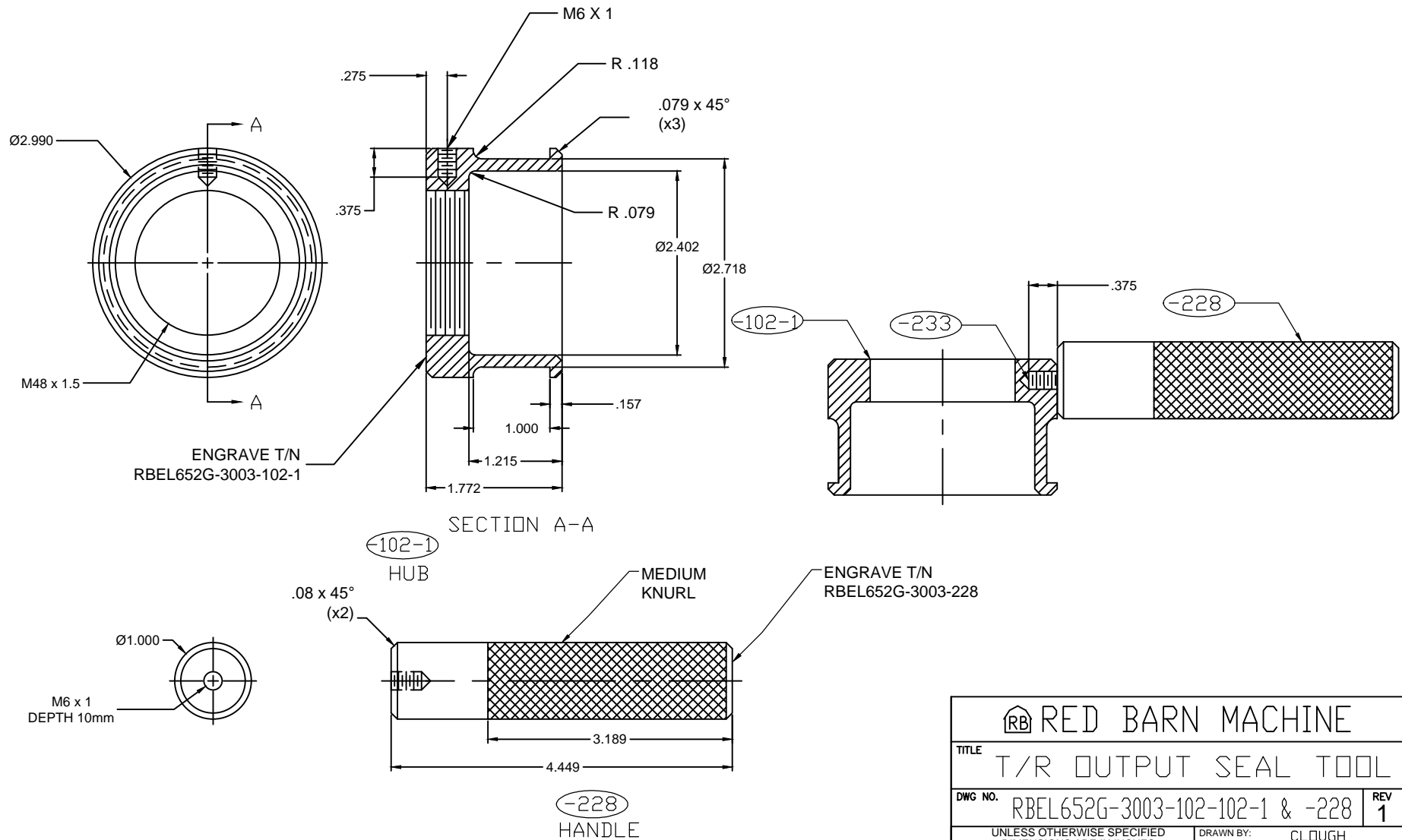
SECTION C-C


226
CLAMP

RED BARN MACHINE			
TITLE T/R OUTPUT SEAL TOOL			
DWG NO. RBEL652G-3003-102-224 & -226			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL EC135	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE NTS DATE 7-23-10 SHEET 2 of 5	

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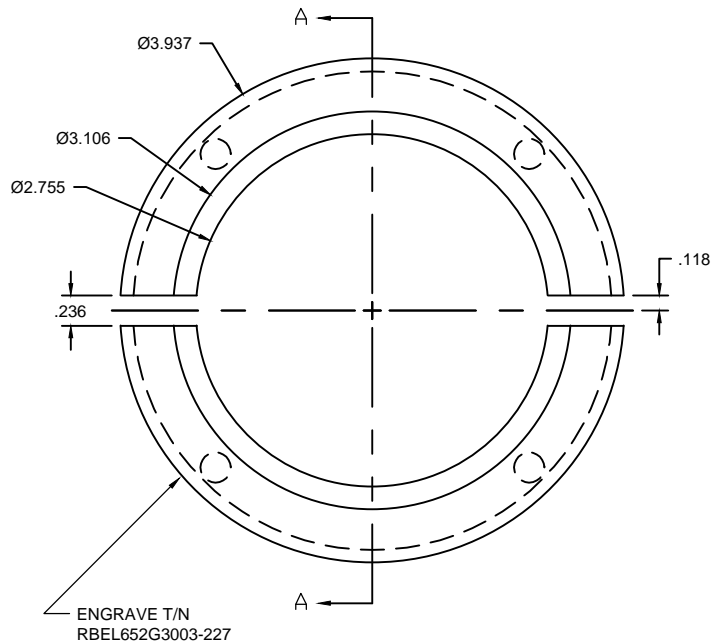
REVISIONS								
REV	DESCRIPTION					DATE	INITIAL	APPROVED
1	-102-1 ADDED MISSING DIMS, -228 CHG KNURL WAS COURSE IS MEDIUM AND CHG DIM TOL.					1/7/13	BIM	GE



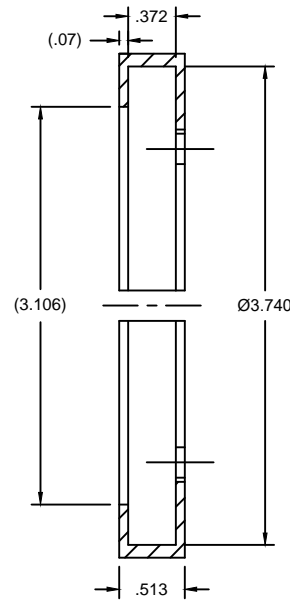
 RED BARN MACHINE			
TITLE T/R OUTPUT SEAL TOOL			
DWG NO. RBEL652G-3003-102-102-1 & -228			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLE ± 5°		DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC CAD PLATE YELLOW QQ-P-416F, TYPE II, CLASS II	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x .45" PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL EC135	
SCALE NTS	DATE 7-23-10	SHEET 3 of 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CORRECTED SECTION VIEW, ADDED (.07) & (3.106) DIMS.	1/7/13	BIM	GE

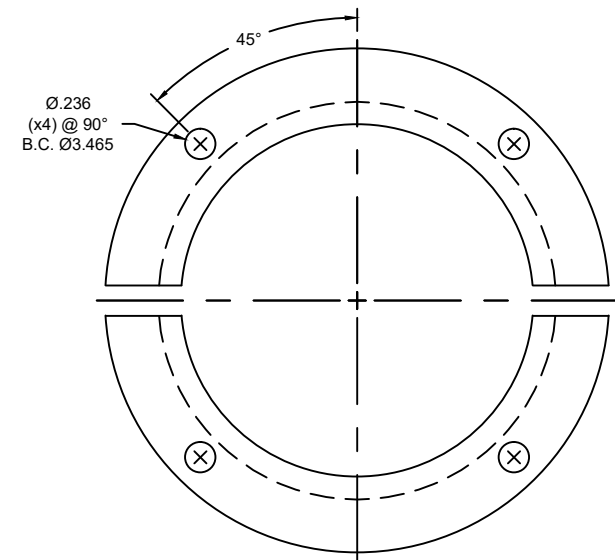


-230-B
CLAMP TOP HALF



SECTION A-A

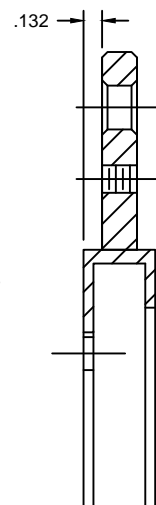
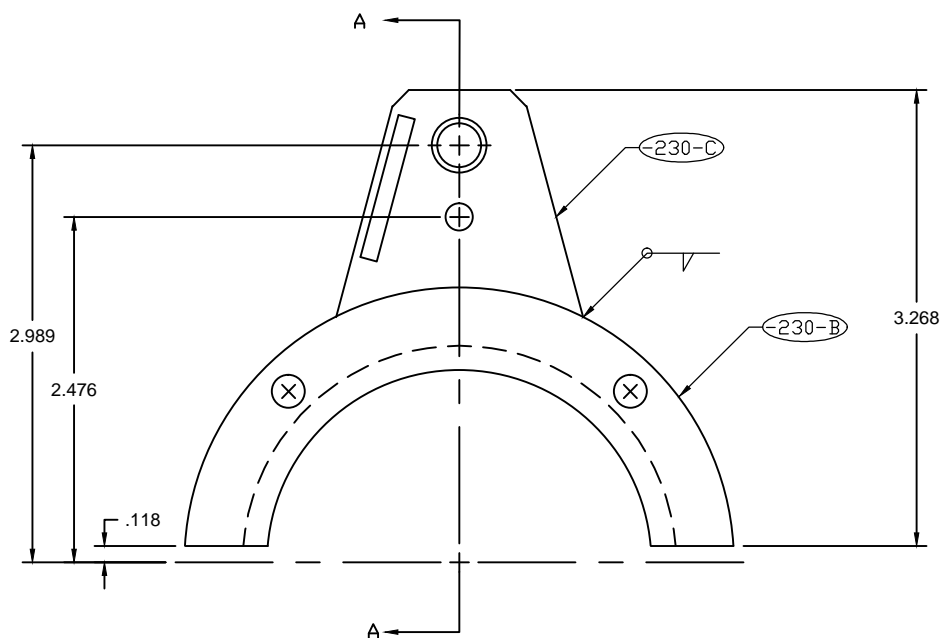
-227
CLAMP BOTTOM HALF



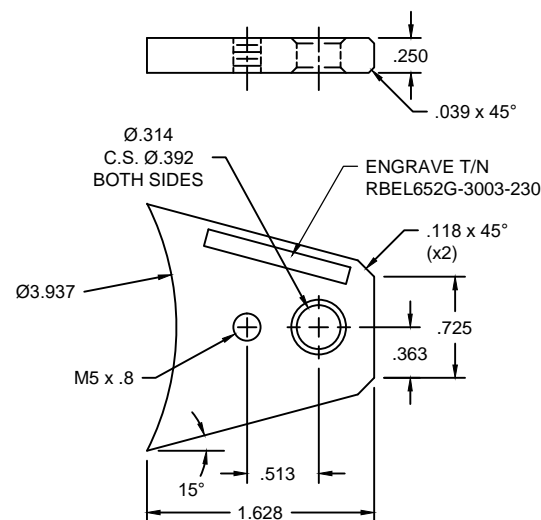
RED BARN MACHINE		TITLE	
		T/R OUTPUT SEAL TOOL	
DWG NO. RBEL652G-3003-102-227 & -230-B		REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH	
TOLERANCES ON:		APPROVED <i>D. Weil</i>	
DECIMALS .XXX ± .005		HEAT TREAT	
FRACTIONS ± 1/32		FINISH CAD PLATE YELLOW	
ANGLES ± .5°		SPEC QQ-P-416F, TYPE II, CLASS II	
UNLESS OTHERWISE SPECIFIED		USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R		EC135	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE NTS	DATE 7-23-10	SHEET 4 of 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED WELDMENT SECTION VIEW	1/7/13	BIM	GE



SECTION A-A



-230-C
HANDLE

-230-A
WELDMENT

RED BARN MACHINE			
TITLE T/R OUTPUT SEAL TOOL			
DWG NO. RBEL652G-3003-102-230A & -230C			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH	
TOLERANCES ON:		APPROVED <i>D. Weil</i>	
DECIMALS		HEAT	
.XXX ± .005		TREAT	
.XX ± .01		FINISH CAD PLATE YELLOW	
.X ± .1		SPEC QQ-P-416F, TYPE II, CLASS II	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL EC135	
SCALE	NTS	DATE	7-23-10
		SHEET	5 of 5